

**USE OF HYE-TECH DRIVE BEARINGS ON MODEL 250
POWER TURBINE GOVERNORS**

BACKGROUND:

This Service Notification is released concurrently with HYE-Tech Manufacturing Service Letter HTS-2001, which is in reference to the repetitive replacement of the Honeywell 2543734 Drive Bearings in all Model C18, C20, C20R, C28 and C30 Series Power Turbine Governors.

COMPLIANCE:

As stated in the HYE-Tech Service Letter HTS-2001, the **HYE-Tech Drive Bearings P/N 2543734HT** are not included or implicated in the repetitive replacement requirement called out in the following bulletins:

| | |
|-----------------------|-------------|
| Model 250-C18 Series | CEB-325 |
| Model 250-C20 Series | CEB-1413 |
| Model 250-C20R Series | CEB 73-4064 |
| Model 250-C28 Series | CEB 73-2080 |
| Model 250-C30 Series | CEB 73-3139 |

H.E.R.O.S. Inc. has exclusively used HYE-Tech P/N 2543734HT Drive Bearings since their release on **September 9, 2001**, for all Power Turbine Governor overhauls.

For information specific to your Power Turbine Governor, please contact:

- Blake Davies, Director of Sales
blake@herosinc.com
- Daniel Rugenstein, Operations Manager
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APPROVAL – There are no technical aspects contained in this Service Letter. FAA Approval is not applicable

RECORD KEEPING:

Compliance with the OEM Bulletin should be marked in the appropriate section of the engine logbook as well as the Component Accessory Record Card as **“NOT APPLICABLE”** along with a copy of this Service Notification. Refer to the OEM Bulletin, specific to your engine model, for the applicable bulletin number.

PART MARKING:

Beginning January 22, 2014 all Power Turbine Governors overhauled or repaired at H.E.R.O.S. Inc. using HYE-Tech Drive Bearings P/N **2543734HT** will have the identification plate marked with the OEM CEB number, specific to the engine model, followed by **“N/A”**.